



Hands-on Training (SRF Cavity)

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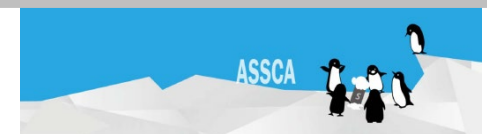
ASSCA2022
at Korea University, Korea
2023, February 13 -18





Hands-on Training (SRF Cavity)

0. Introduction: Surface resistance
1. RRR (Residual Resistivity Ratio) measurement of Niobium, Copper and Aluminum samples (Resistivity by DC measurement)
2. Resonant Frequency and Quality Factor of Niobium and Copper Cavities at RT (Resistivity by RF measurement)





Surface Resistance

Comparison of surface resistance (R_s) between an NC cavity and an SC cavity

- **NC cavity:**

- Conductivity/Resistivity

$$\sigma = \frac{1}{\rho}$$

- DC resistance

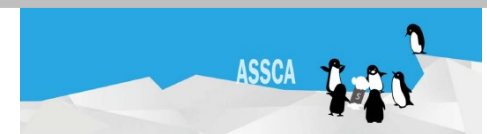
$$R = \rho \frac{L}{S}$$

- Skin depth

$$\delta = \sqrt{\frac{2}{\omega \mu \sigma}} \quad \mu = 4\pi \times 10^{-7}$$

- RF surface resistance

$$R_s = \sqrt{\frac{\omega \mu}{2 \sigma}} = \frac{1}{\sigma \delta}$$





Surface Resistance

● SC cavity:

The surface resistance (R_s) of an SC cavity is expressed by the sum of a temperature-dependent term (**BCS resistance, R_{BCS}**) and a temperature-independent term (**Residual surface resistance, R_{res}**), as follows:

$$R_s = R_{BCS}(T) + R_{res}$$

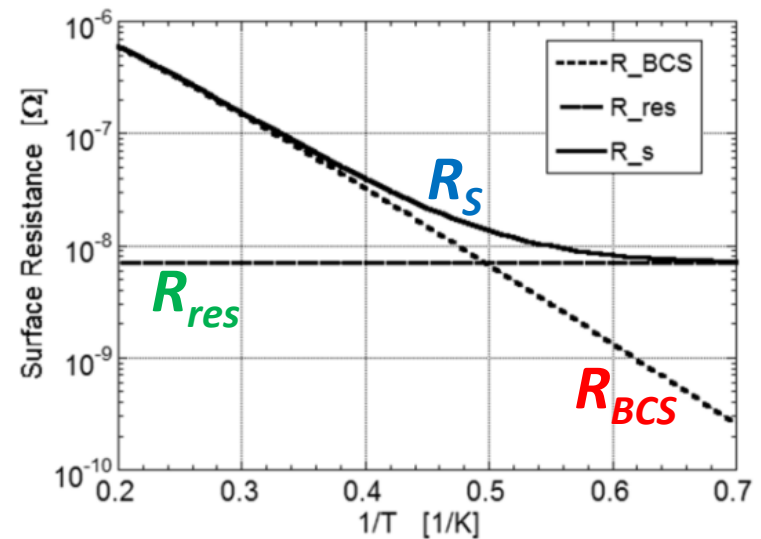
$$R_{BCS} = A \frac{\omega^2}{T} \exp\left(-\frac{\Delta}{k_B \cdot T}\right)$$

R_{BCS} : BCS resistance

R_{res} : Residual surface resistance

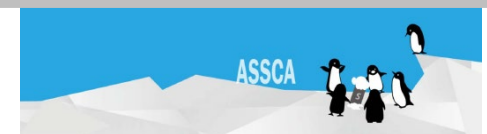
k_B : Boltzmann constant

Δ : Gap energy of Cooper pair



Temperature dependence
of surface resistance:

$$R_s = R_{BCS}(T) + R_{res}$$





Surface Resistance

Normal-conducting Cavity ;

- Surface resistance; R_S [Ω]

$$R_S = \sqrt{\frac{\omega \mu}{2 \sigma}} = \frac{1}{\sigma \delta} \quad [\Omega]$$

$$f = 1.3 \text{ GHz}, \quad G = 270 \Omega$$

$$\text{Cu (20}^\circ\text{C)} ; \quad \sigma = 0.58 \times 10^8 \text{ [1/}\Omega\text{m]}$$

$$R_S = 9.4 \text{ m}\Omega, \quad (\delta = 1.8 \mu\text{m})$$

$$Q = G / R_S = 2.9 \times 10^4$$

Superconducting Cavity ;

- Surface resistance; R_S [Ω]

$$R_S = R_{BCS(T)} + R_{res}$$

$$R_{BCS} = A \frac{\omega^2}{T} \exp\left(-\frac{\Delta}{k_B \cdot T}\right)$$

$$f = 1.3 \text{ GHz}, \quad G = 270 \Omega$$

$$R_S = 17 \text{ n}\Omega, \quad (\lambda_0 = 44 \text{ nm})$$

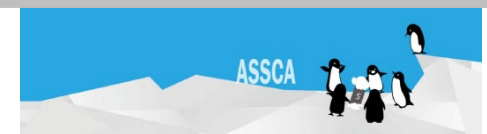
$$Q = G / R_S = 1.6 \times 10^{10}$$

R_{BCS} : BCS resistance

R_{res} : Residual surface resistance

k_B : Boltzmann constant

Δ : Gap energy of Cooper pair



Superconducting RF (SRF) Cavity

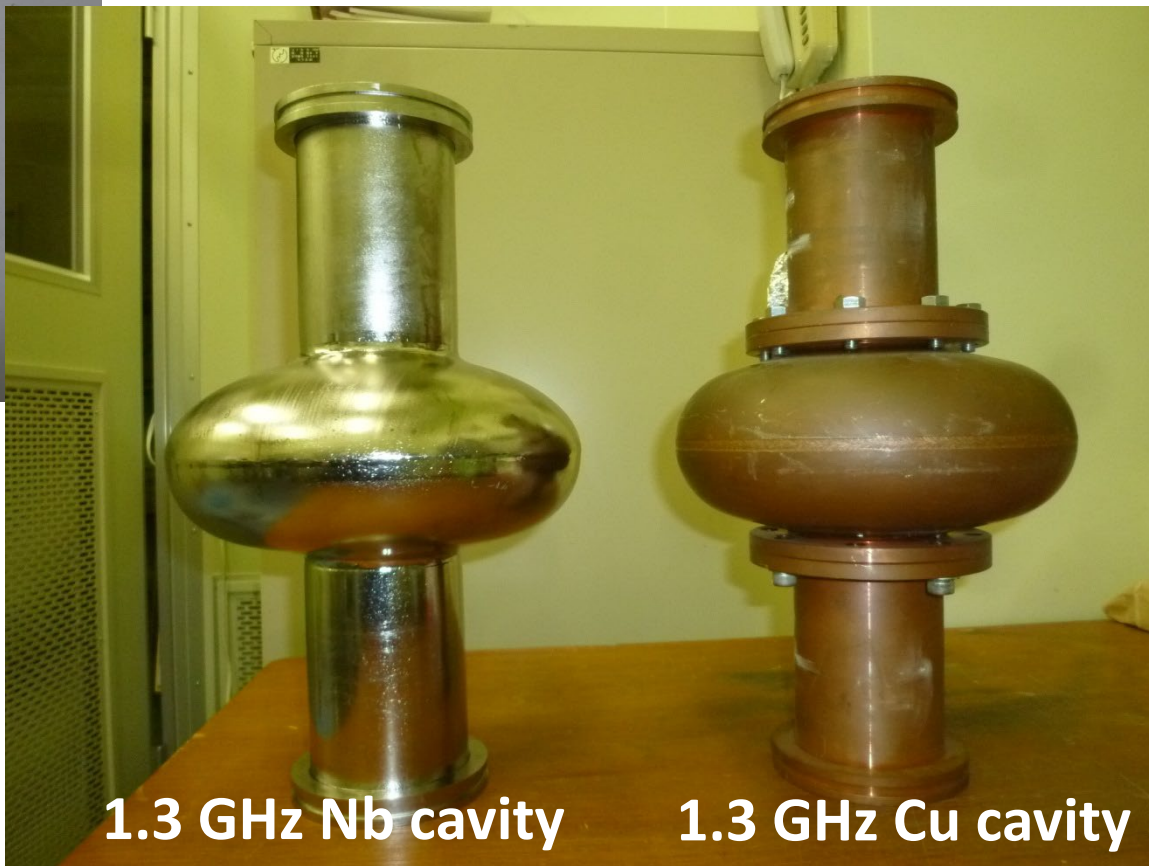
Cu sample



Nb sample



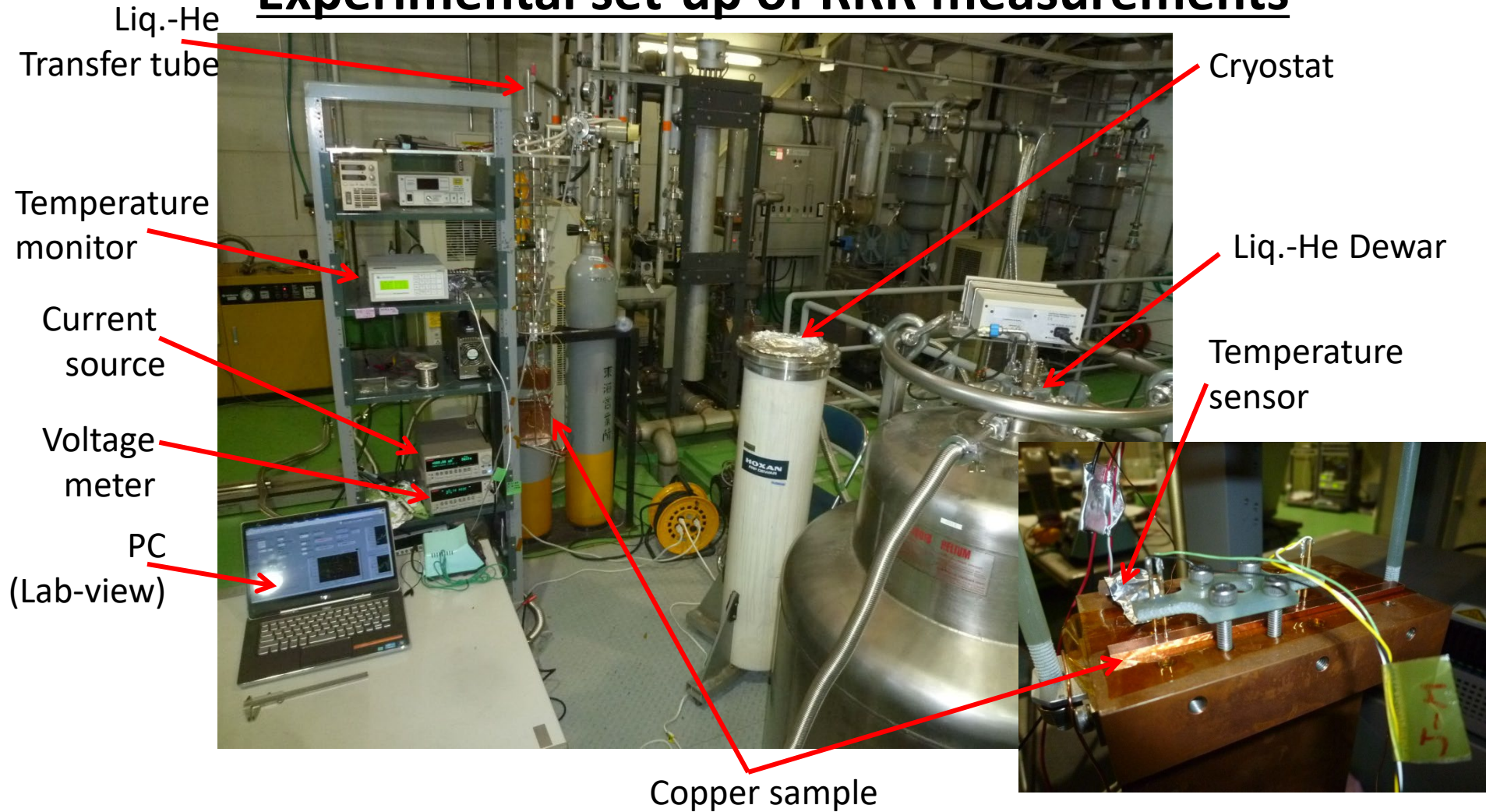
Al sample



1.3 GHz Nb cavity

1.3 GHz Cu cavity

Experimental set-up of RRR measurements





Material properties of Nb and Cu

Ohm's law : $V = I \cdot R$

Wiedemann-Franz's law :

$$\frac{\rho}{WT} = \frac{\kappa}{\sigma T} \equiv L$$

$$\kappa \propto \sigma = \frac{1}{\rho}$$

L : Lorenz constant = $2.45 \times 10^{-8} \text{ W}\Omega/\text{K}^2$

W : Thermal resistivity

κ : Thermal conductivity

ρ : Electrical resistivity

σ : Electrical conductivity

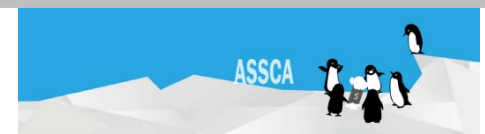
T : Temperature

α : constant = 6.8×10^{-8}

β : constant = 0.53

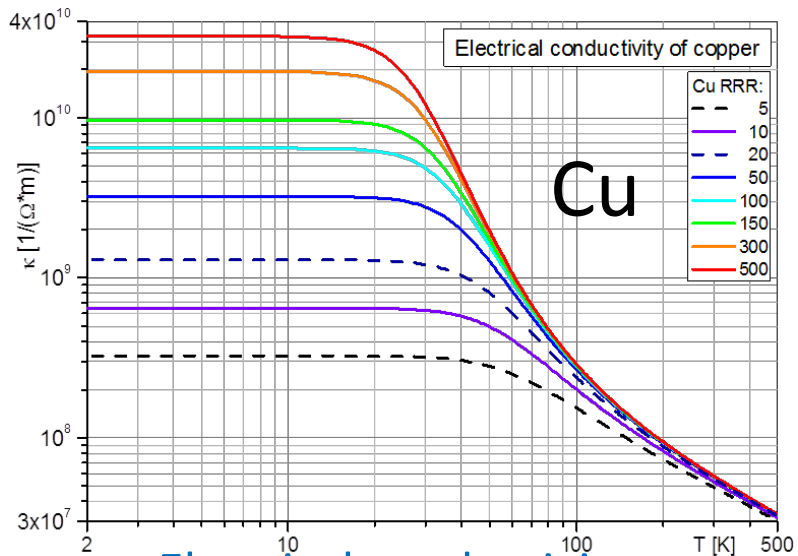
Copper at low temperature (LT): $\kappa = \frac{1}{\alpha T^{2.4} + \beta / (RRR \cdot T)}$

Residual Resistance Ratio: $RRR = \frac{\rho(300\text{K})}{\rho(\text{LT})}$

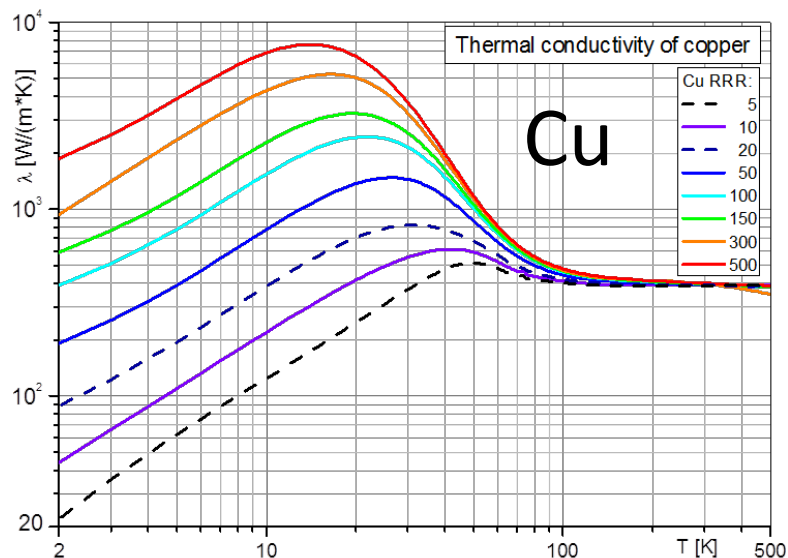




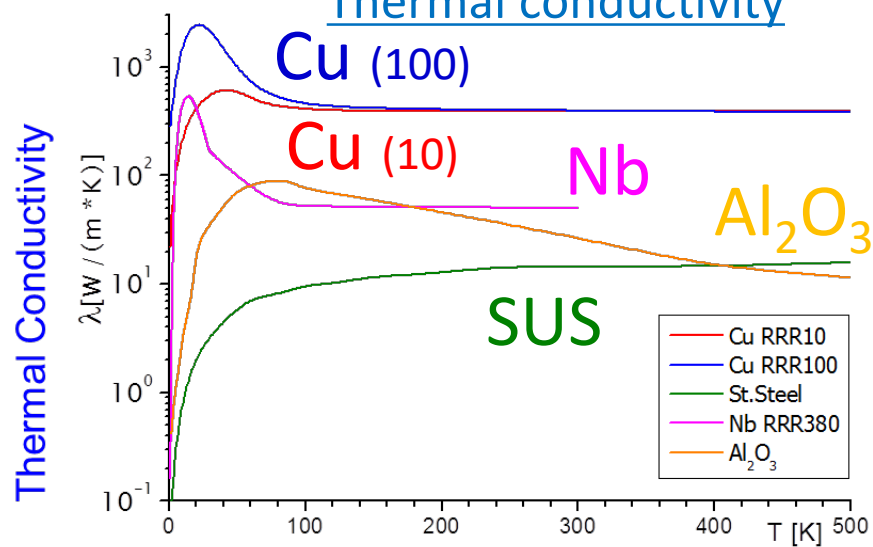
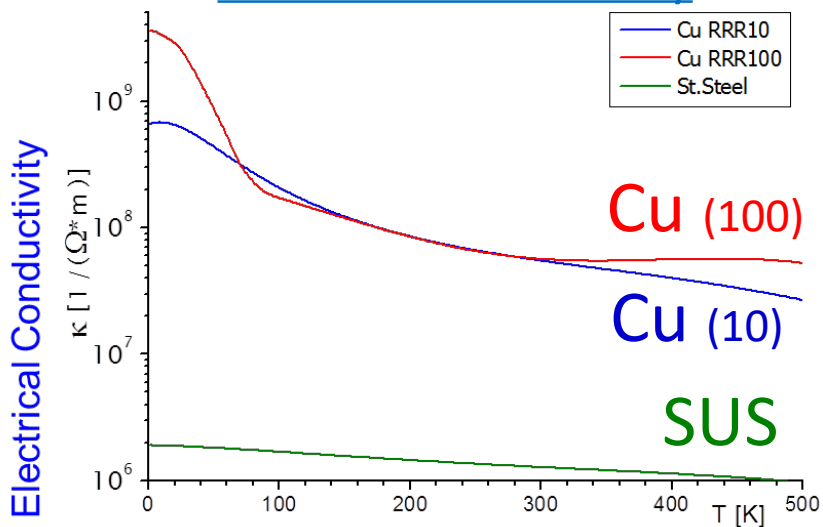
Material properties of Copper



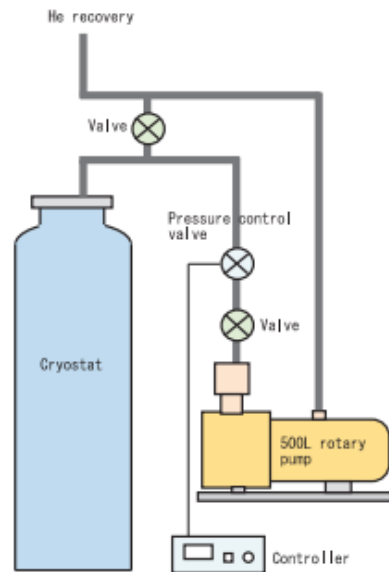
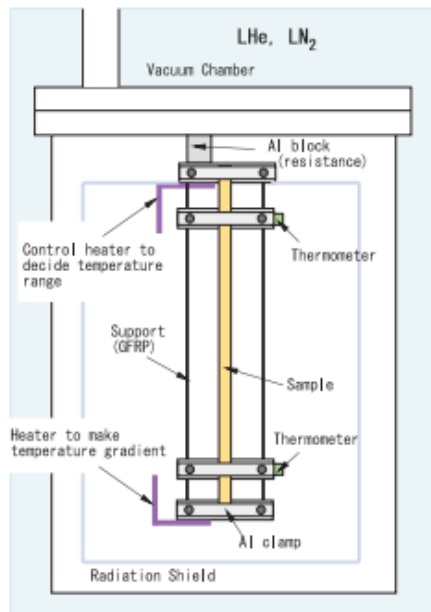
Electrical conductivity



Thermal conductivity

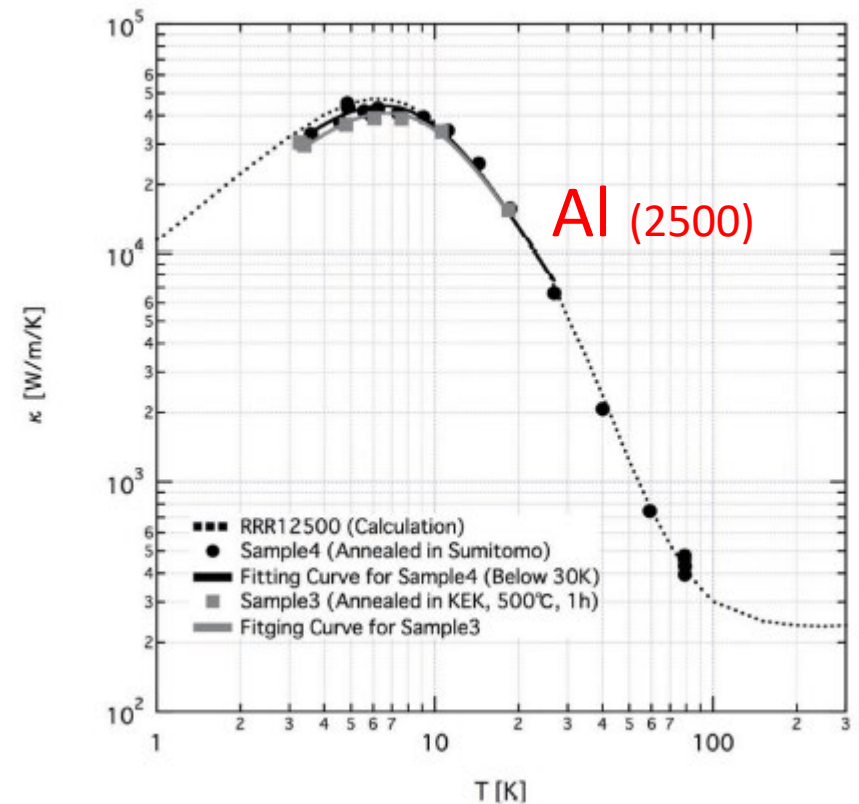


	6N Al	5N Al
RRR (as growth)	2,700	1,200
RRR (annealed)	9,000-13,000 (12,000)	2,600

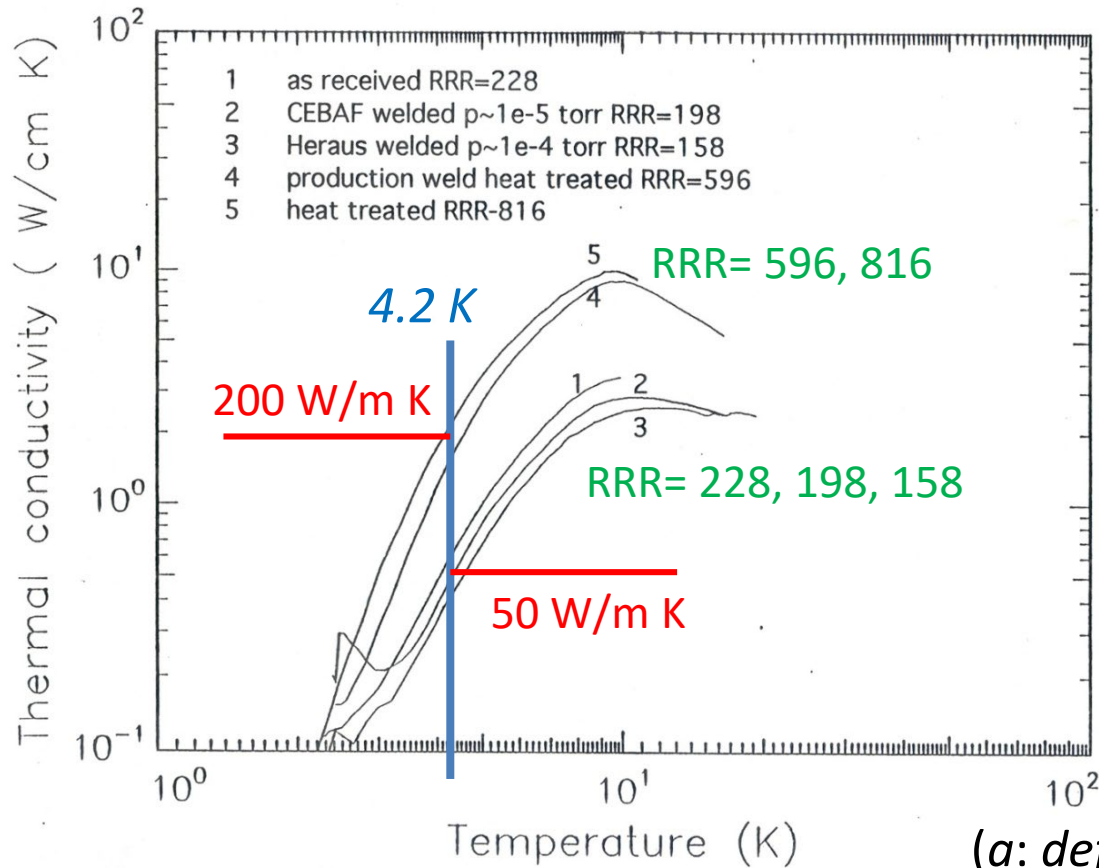


Experimental set-up for thermal conductivity

Thermal conductivity of high purity Aluminum



Thermal conductivity of Nb; (κ)



RRR : Residual Resistance Ratio

$$RRR = \frac{\rho(300K)}{\rho(9.2K)}$$

κ : Thermal Conductivity of Nb

$$\kappa_{(4.2K)} \approx RRR / 4$$

$$[W / m \cdot K]$$

H_{quench} : Quench field

$$H_{quench} = \sqrt{\frac{4 \kappa (T_c - T_{He})}{a R_{defect}}}$$

(a : defect size, R_{defect} : resistance of defect)

High purity → High thermal conductivity → Increase of quench field



Material certification of Nb: (Mill sheet)

No. 28378

Surveyor 御立会者		Date 日付 平成25年3月4日		TOKYO DENKAI CO., LTD. 東京電解株式会社							
Material 材質 Nb	Article 品名 Disc	Quantity 数量	Mechanical properties 機械的特性								
Specification No. 仕様書番号		pcs or gr	T.S 引張強さ N/mm ²	Y.S 耐力 N/mm ²	Elongation 伸び %	Hardness かたさ Hv					
Lot No.	Size 寸法 mm		min	max							
4378	2.8t × 258 φ -56 φ	58 pcs	120	39	35	—					
			Test Results 試験結果		Longitudinal 縦向き						
			162	47	56	50.8					
			171	51	54						
Lot No.	Element 成分	Chemical Composition (in Wt%) 化学成分									
	Spec 規格	Ta	W	Ti	Fe	Si	Mo	Ni	Zr	Nb	
	min									—	
	max	0.15	0.02	0.005	0.005	0.005	0.005	0.005	0.01		
4378	Test Results 試験結果	0.0115 Ta	<0.001 W	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	balance	
	Element 成分	Chemical Composition (in Wt%) 化学成分									
	Spec 規格	O	N	H	C						
	min										
	max	0.015	0.01	0.002	0.01						
	Test Results 試験結果	<0.001 O	<0.001 N	<0.0005 H	<0.001 C						
Remarks 備考	Starting Ingot Lot No. NC-1830 RRR Value of Sheet: 298 Grain size ASTM #6					Inspection Section Manage TOKYO DENKAI Engine					
		Purity, Thermal property									
		RRR = 298									
		T.S.=Tensile Strength Y.S.=Yield Strength E.V.=Ericksen Value					[by H. Umezawa (Tokyo Denkai)]				

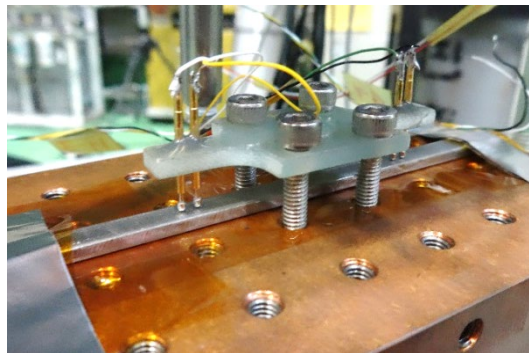
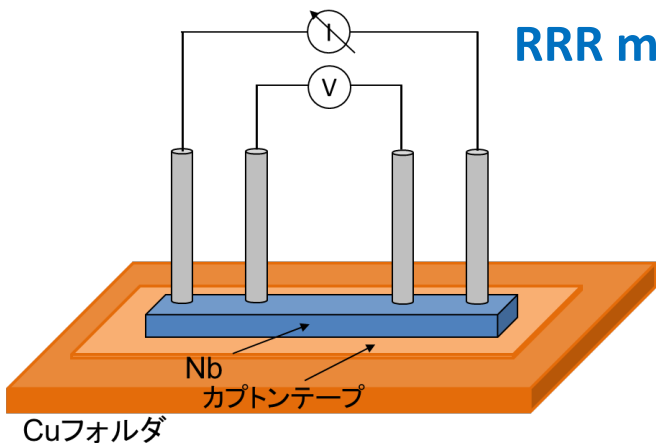
Mechanical property

Chemical Composition

$$RRR = \frac{1}{5800} + \frac{O}{2273} + \frac{N}{16322} + \frac{H}{8911} + \frac{C}{604690} + \frac{1}{1249}$$

Material properties of Niobium

RRR measurement system



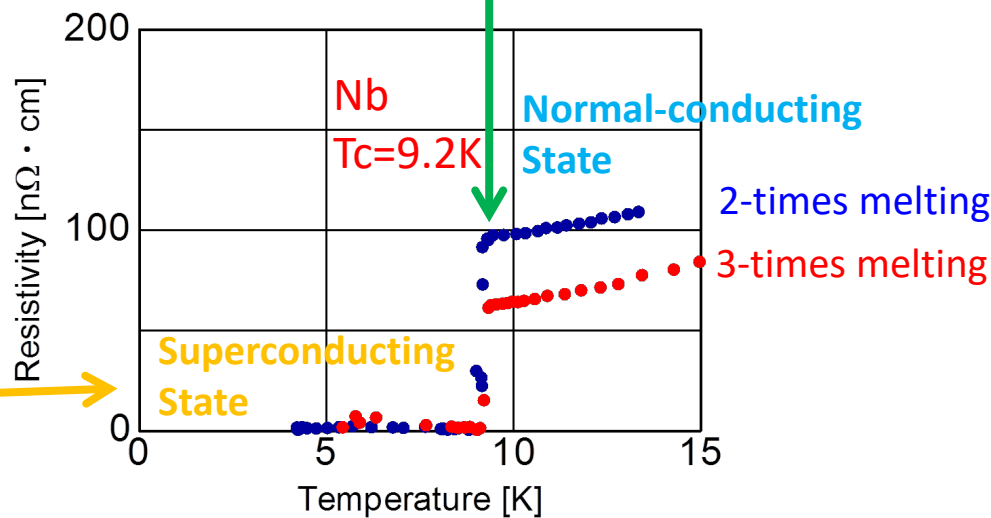
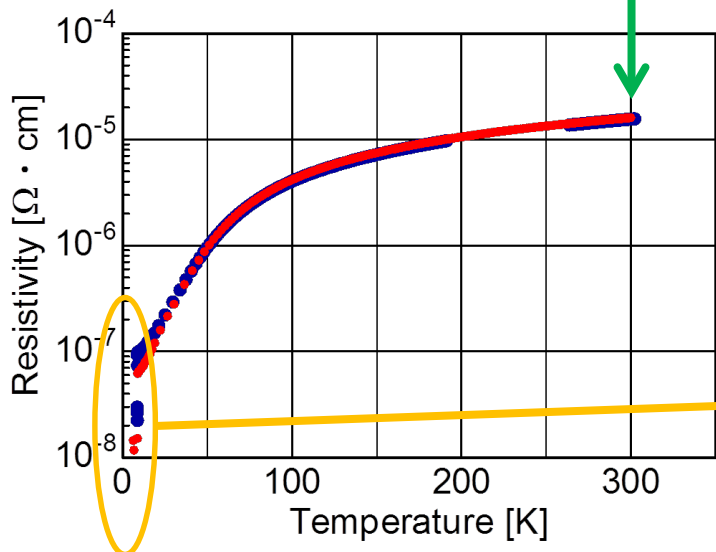
Residual Resistance Ratio

$$RRR = \frac{\rho(300\text{K})}{\rho(9.2\text{K})}$$

$\rho(300\text{K}) = 2 \times 10^{-5} \Omega \text{ cm}$
 $\rho(300\text{K}) = 2 \times 10^{-5} \Omega \text{ cm}$

$\rho(9.2\text{K}) = 1 \times 10^{-7} \Omega \text{ cm}$
 $\rho(9.2\text{K}) = 6 \times 10^{-8} \Omega \text{ cm}$

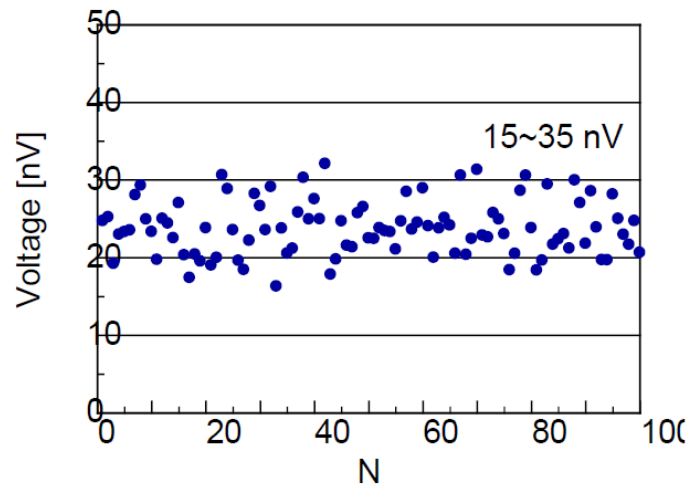
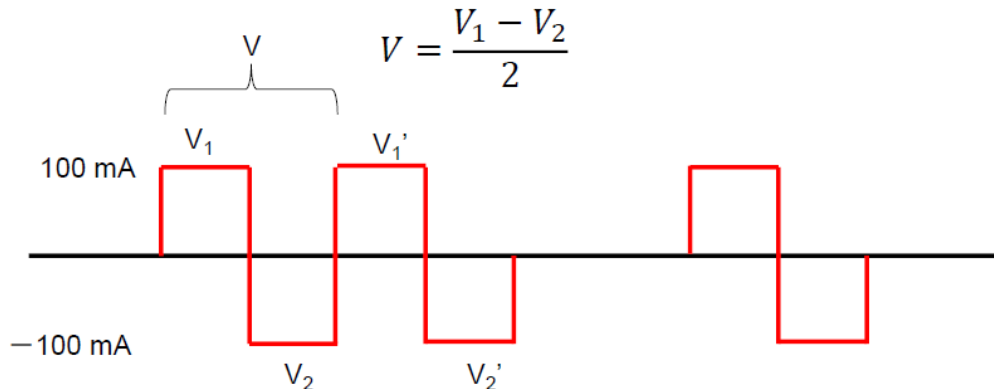
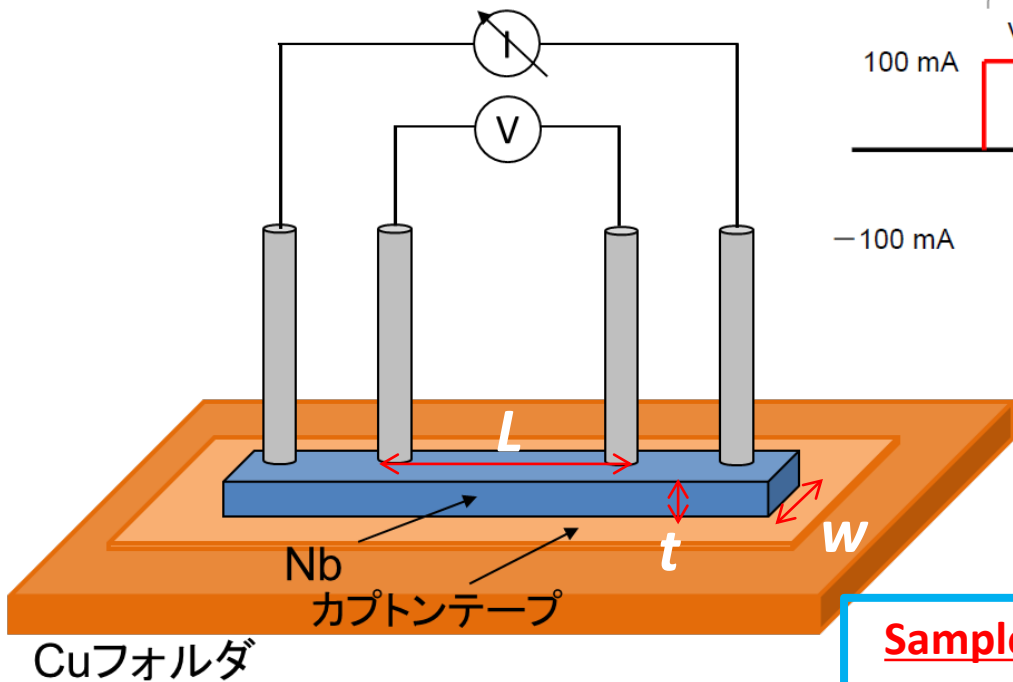
RRR = 200
RRR = 330



Material properties of Niobium

Constant Current:
 +100 mA / -100 mA

Averaging: 10 times

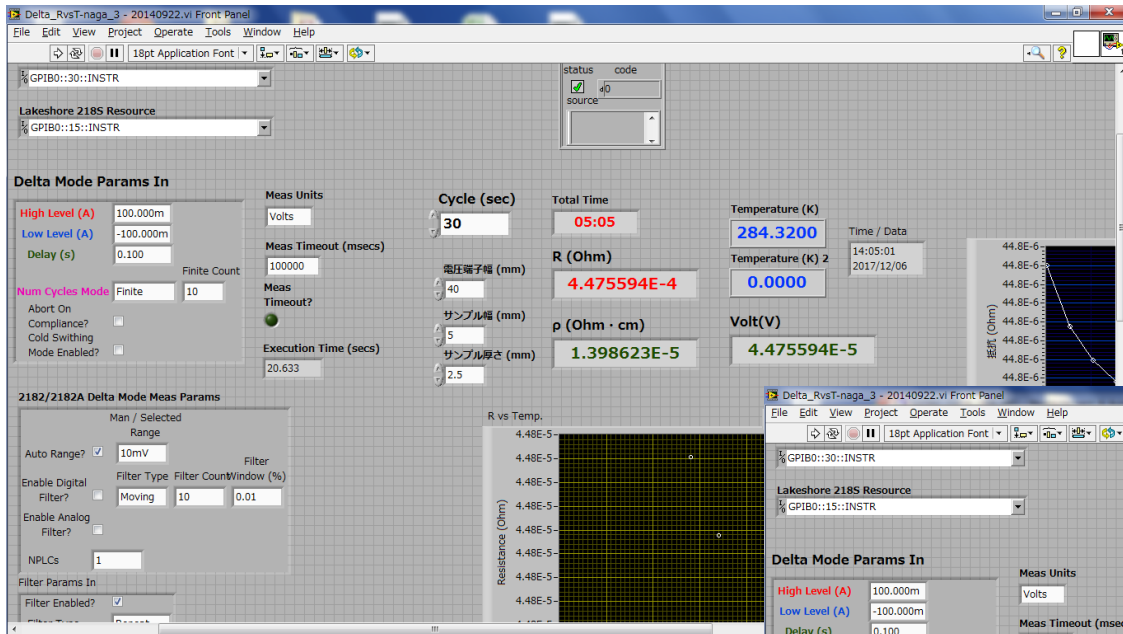


Sample size

L = m
 w = m
 t = m

Background noise level

Examples of experimental results of RRR measurements

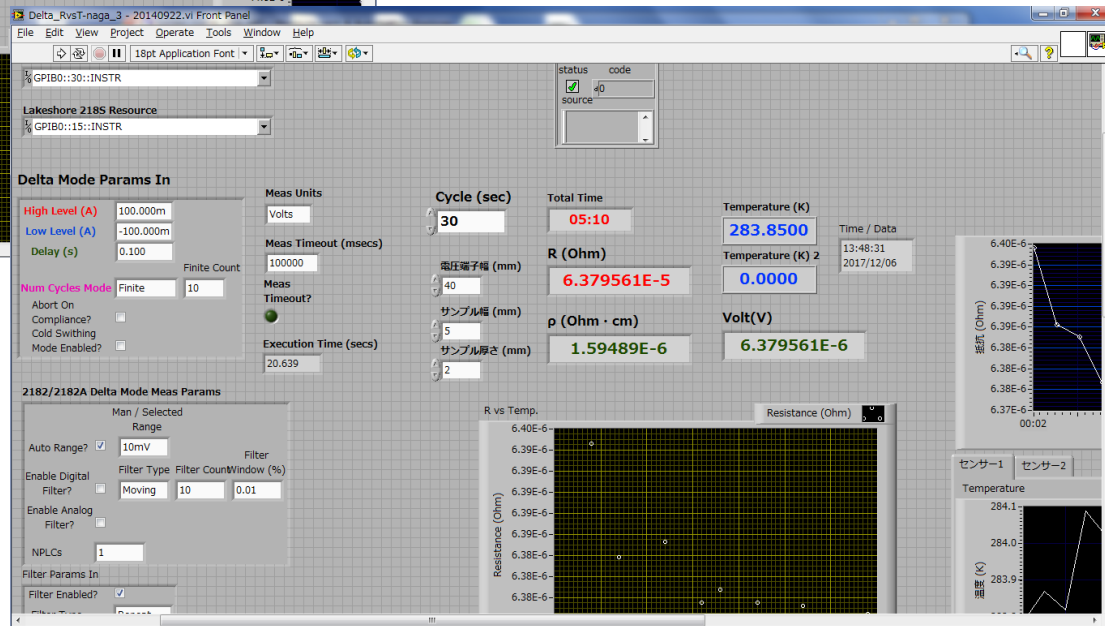


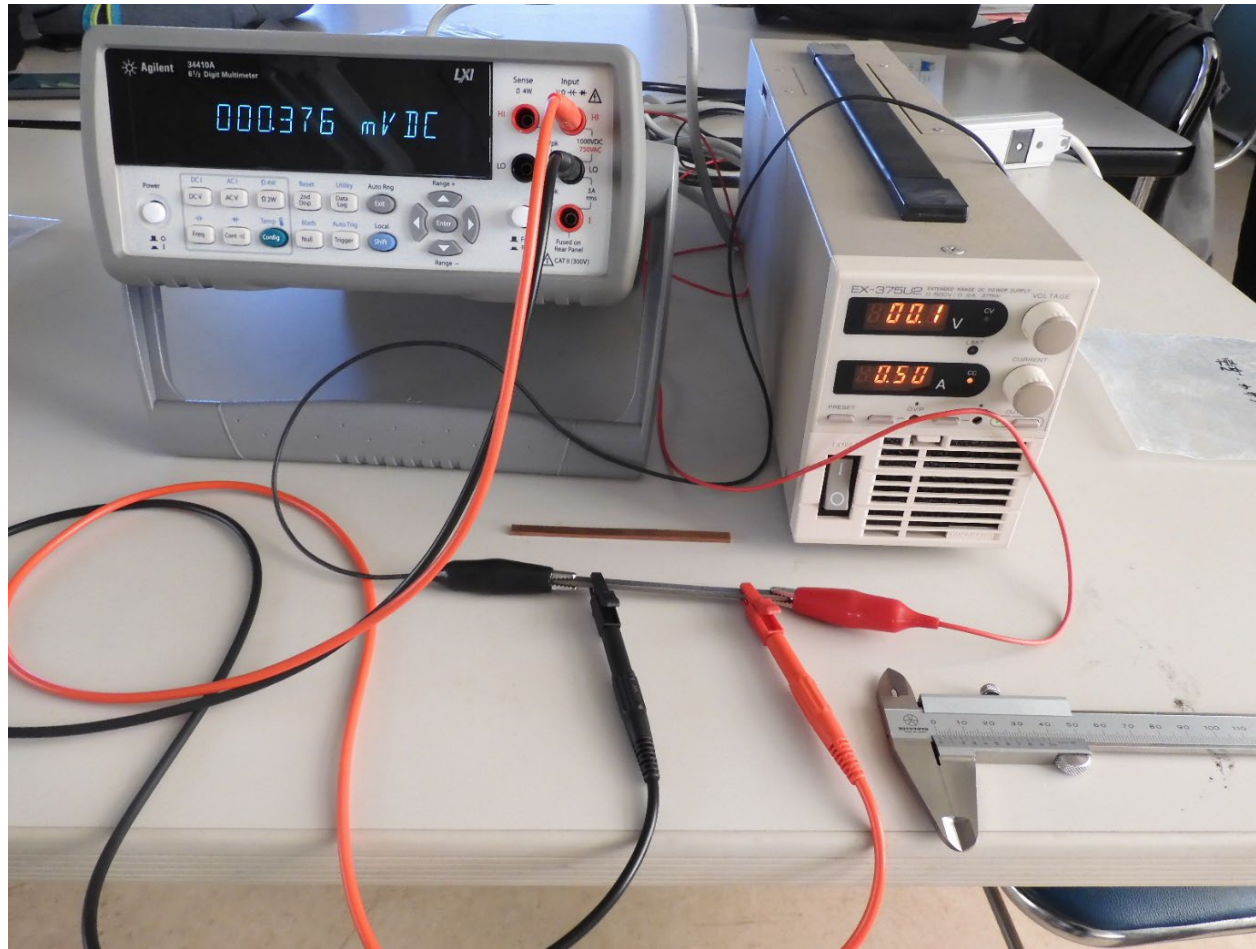
Nb sample

$I = 100 \text{ mA}$
 $(V = 44.76 \text{ } \mu\text{V})$

Cu sample

$I = 100 \text{ mA}$
 $(V = 6.380 \text{ } \mu\text{V})$





Measuring instruments : current source $\times 2$
digital volt-meter $\times 2$, vernier caliper $\times 2$



Exercise (1)

Please measure and calculate following parameters at RT;

Cu sample at RT

$$I = \quad A$$

$$V = \quad V$$

$$R = \quad \Omega$$

$$L = \quad m$$

$$W = \quad m$$

$$t = \quad m$$

$$S = \quad m^2$$

$$\rho = \quad \Omega m$$

$$\text{Frequency} = 1300 \text{ MHz}$$

$$R_s = \quad \Omega$$

$$G = 270 \quad \Omega$$

$$Q =$$

Nb sample at RT

$$I = \quad A$$

$$V = \quad V$$

$$R = \quad \Omega$$

$$L = \quad m$$

$$W = \quad m$$

$$t = \quad m$$

$$S = \quad m^2$$

$$\rho = \quad \Omega m$$

$$\text{Frequency} = 1300 \text{ MHz}$$

$$R_s = \quad \Omega$$

$$G = 270 \quad \Omega$$

$$Q =$$

Al sample at RT

$$I = \quad A$$

$$V = \quad V$$

$$R = \quad \Omega$$

$$L = \quad m$$

$$W = \quad m$$

$$t = \quad m$$

$$S = \quad m^2$$

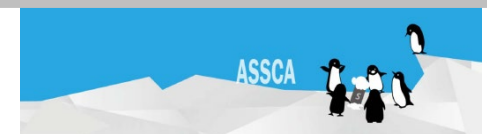
$$\rho = \quad \Omega m$$

$$\text{Frequency} = 1300 \text{ MHz}$$

$$R_s = \quad \Omega$$

$$G = 270 \quad \Omega$$

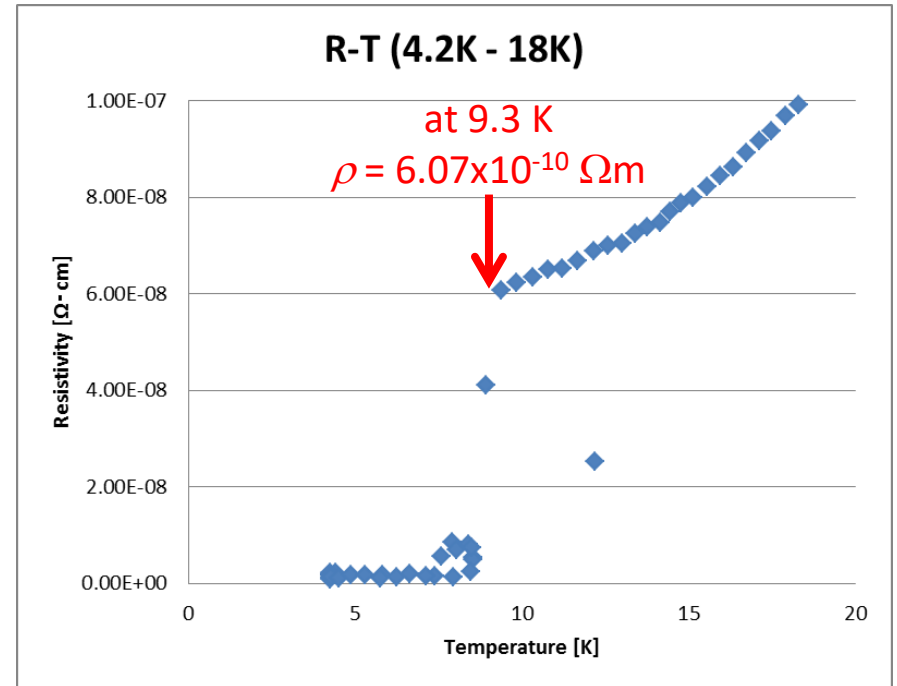
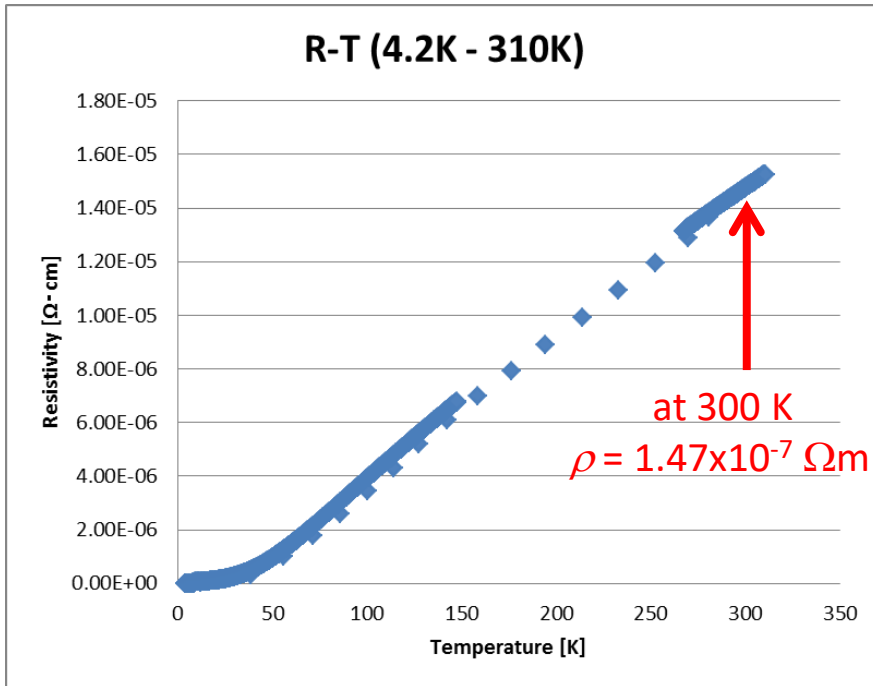
$$Q =$$



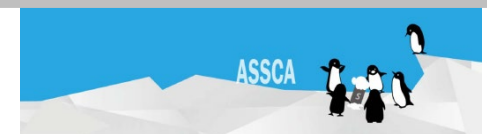


Exercise (2)

Please calculate the RRR value of Nb sample from the results of following temperature dependence of the resistivity;

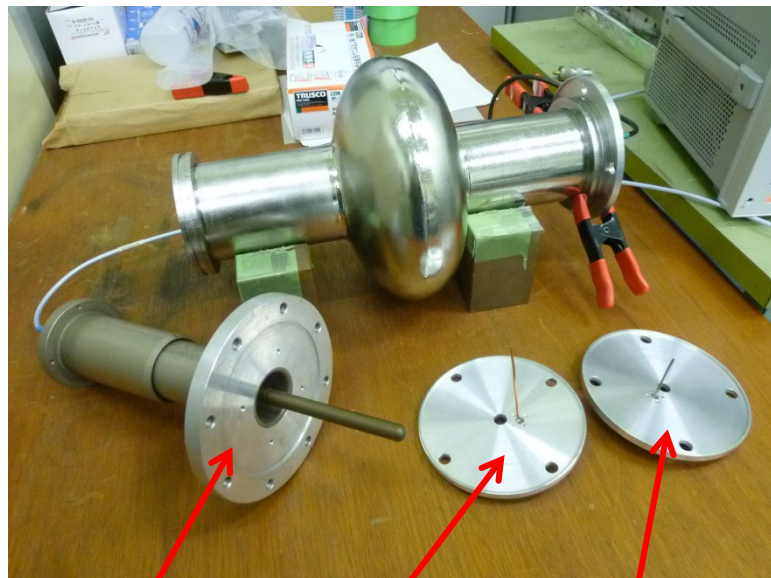


RRR = _____





Experimental set-up of RF measurements



Fixed
input antenna

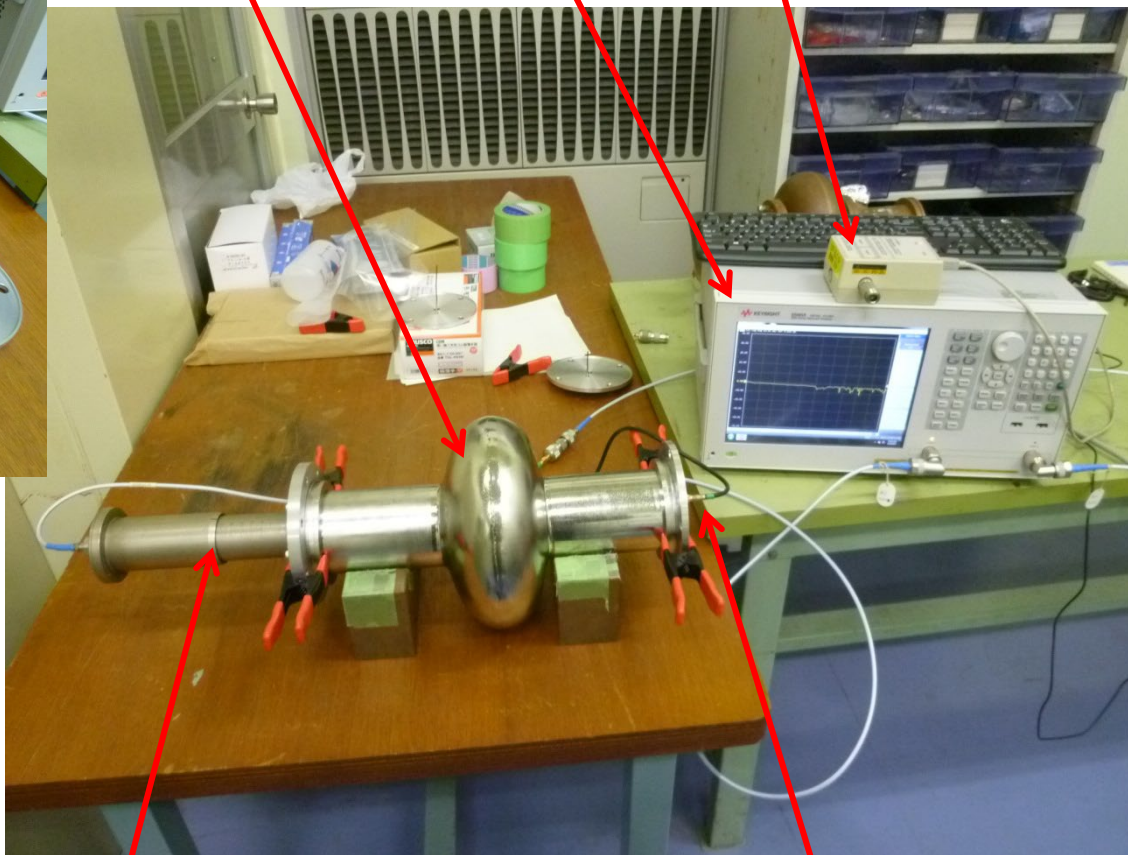
Variable
Input coupler

Transmitted
antenna

Niobium cavity

Network analyzer

Electrical calibrator

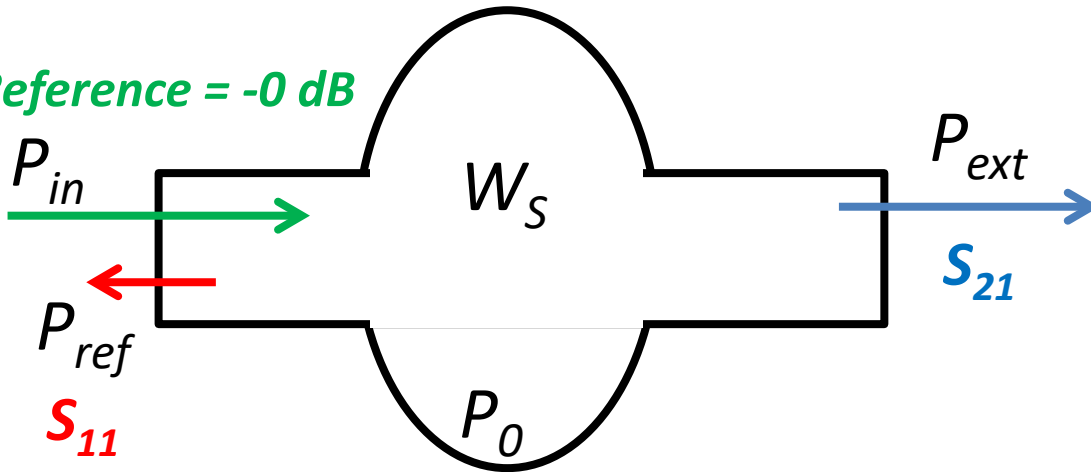


Input antenna

Transmitted antenna

RF measurement of NC cavity

Reference = -0 dB



- Cavity stored energy

$$W_S = \frac{\mu_0}{2} \int_V |\vec{H}|^2 dV = \frac{\epsilon_0}{2} \int_V |\vec{E}|^2 dV$$

- Cavity RF loss

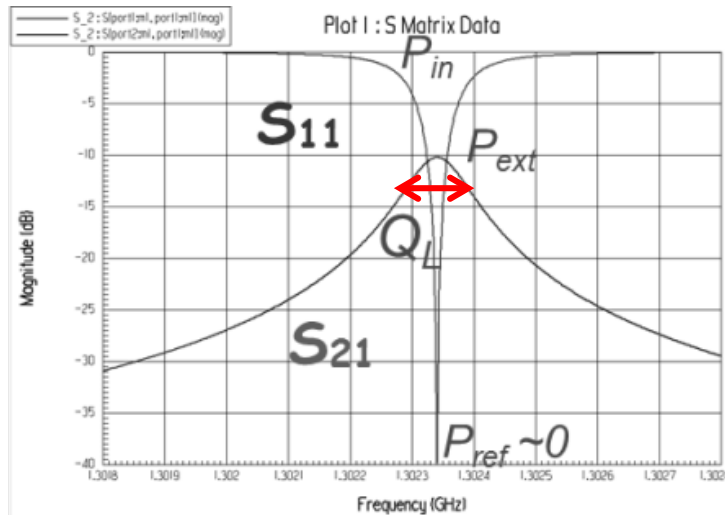
$$P_o = P_{in} - P_{ref} - P_{ext}$$

- Loaded Q

$$\frac{1}{Q_L} = \frac{1}{Q_0} + \frac{1}{Q_{in}} + \frac{1}{Q_{ext}}$$

- Coupling constant (over/under coupling)

$$\beta^* = \frac{1 \pm \sqrt{P_{ref} / P_{in}}}{1 \mp \sqrt{P_{ref} / P_{in}}}$$



- Q_L is measured by bandwidth of -3dB.

$$P_{ref} = 10^{\frac{S_{11}}{10}} \cdot P_{in} [W]$$



RF measurement of NC cavity

- Input coupling $\beta_{in} = \beta^* \cdot (1 + \beta_{ext})$
- Monitor coupling $\beta_{ext} = P_{ext} / P_o$
- Unloaded Q of cavity $Q_o = Q_L \cdot (1 + \beta_{in} + \beta_{ext})$
- External Q (calibration) $Q_{ext} = P_o \cdot Q_o / P_{ext}$
- Accelerating gradient $E_{acc} = \frac{\sqrt{R/Q}}{L_{cavity}} \sqrt{P_o Q_o} = Z \sqrt{P_{ext} Q_{ext}}$

- **Geometrical factor G [W]:**
$$G = \omega_0 \mu_0 \frac{\int_V |\vec{H}|^2 dV}{\int_A |\vec{H}|^2 dA}$$

- **Quality factor Q_o :**
$$Q_o = \frac{\omega_0 W_S}{P_d} = \frac{G}{R_S}$$





Examples

Examples of experimental results of RF measurements

Cu cavity

Frequency = 1295.1 MHz

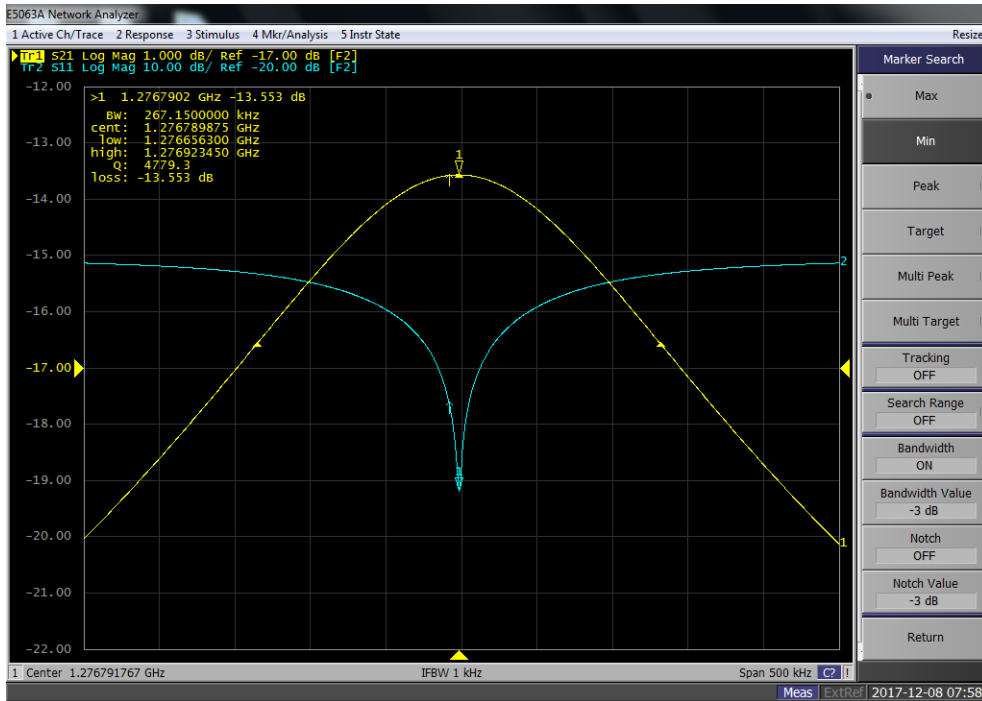
Loaded Q = 12209.

Fixed input coupling

$$P_{in} : \quad -0 \text{ dB}$$

$$P_{ref} : S_{11} = \quad \text{dB}$$

$$P_{ext} : S_{21} = \quad \text{dB}$$



Nb cavity

Frequency = 1276.8 MHz

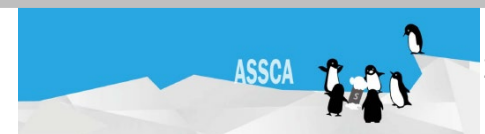
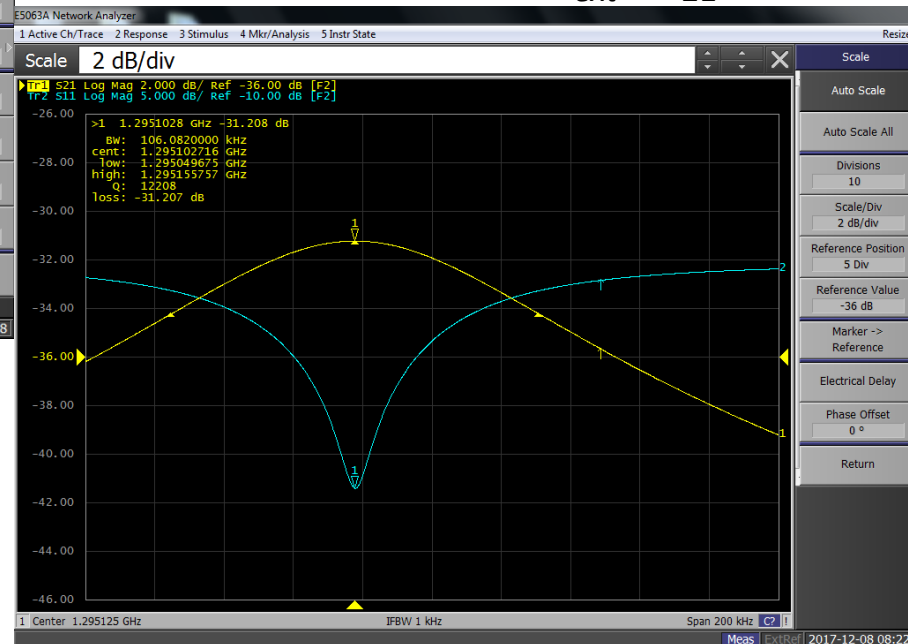
Loaded Q = 4779.

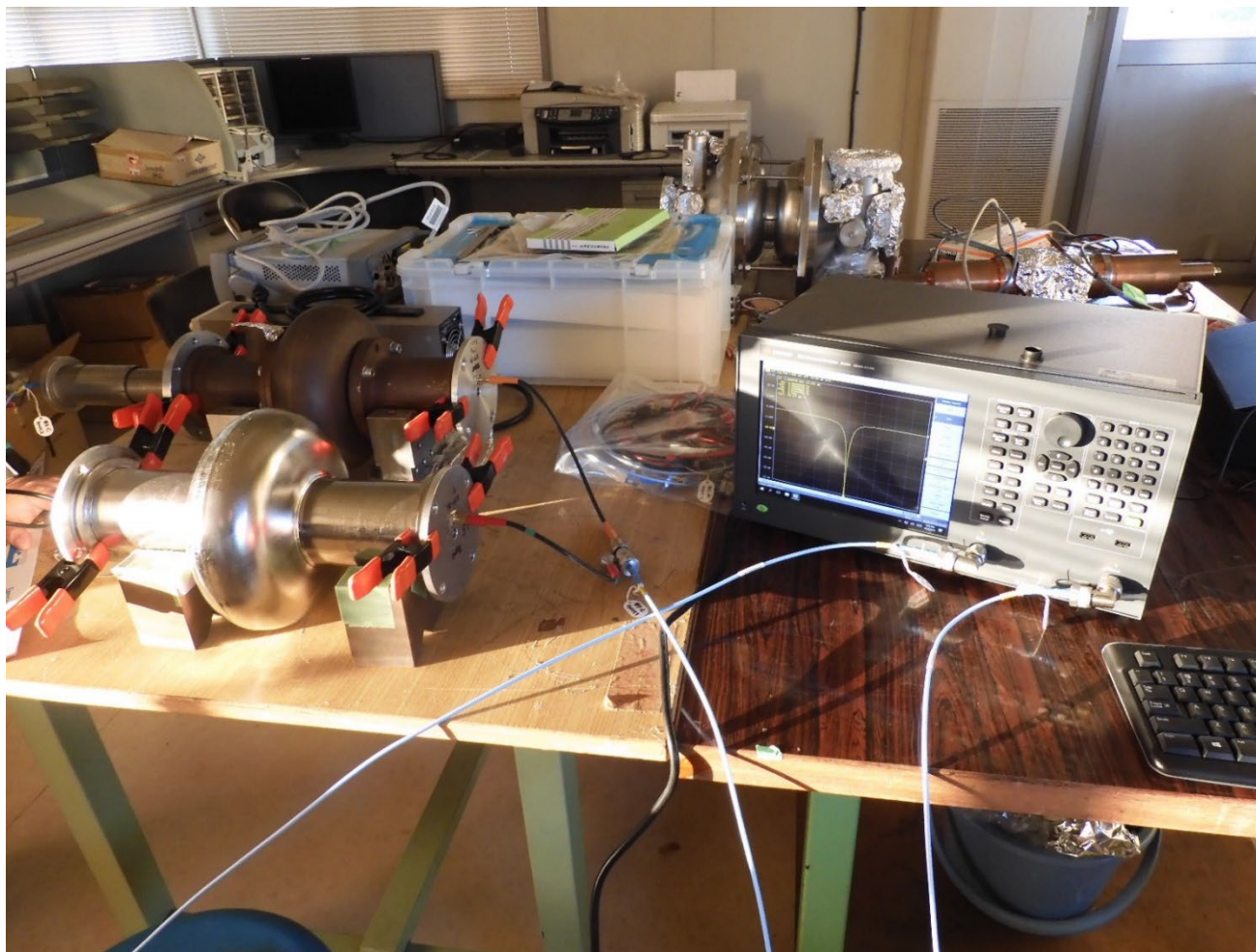
Variable input coupling

$$P_{in} : \quad -0 \text{ dB}$$

$$P_{ref} : S_{11} = \quad \text{dB}$$

$$P_{ext} : S_{21} = \quad \text{dB}$$





Measuring instruments : network analyzer x 2
electrical calibrator x 2





Exercise (3)

Please measure and calculate following parameters;

Cu cavity

Frequency = MHz

Loaded $Q_L =$

$P_{ref} : S_{11} =$ dB

$P_{ext} : S_{21} =$ dB

$Q_0 =$

$Q_{in} =$

$Q_{ext} =$

$\beta_{in} =$

$Z = 91.$ $P_{in} = 1.0 \text{ W}$

$E_{acc} =$ V/m

$G = 270 \Omega$

$R_s =$ Ω

$\rho =$ $\Omega \text{ m}$

Nb cavity

Frequency = MHz

Loaded $Q_L =$

$P_{ref} : S_{11} =$ dB

$P_{ext} : S_{21} =$ dB

$Q_0 =$

$Q_{in} =$

$Q_{ext} =$

$\beta_{in} =$

$Z = 91.$ $P_{in} = 1.0 \text{ W}$

$E_{acc} =$ V/m

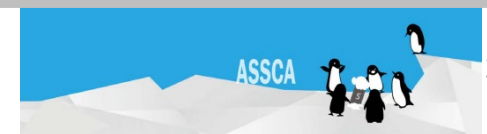
$G = 270 \Omega$

$R_s =$ Ω

$\rho =$ $\Omega \text{ m}$

$$P_{ref} = 10^{\frac{S_{11}}{10}} \cdot P_{in} [W]$$

$$P_{ext} = 10^{\frac{S_{21}}{10}} \cdot P_{in} [W]$$





Exercise (4)

Please compare following parameters measured by DC and RF;

Frequency = 1300 MHz

G = 270 Ω

Copper

DC:

$Q_0 =$

$R_s = \Omega$

$\rho = \Omega \text{ m}$

RF:

$Q_0 =$

$R_s = \Omega$

$\rho = \Omega \text{ m}$

Niobium

DC:

$Q_0 =$

$R_s = \Omega$

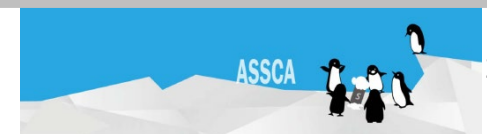
$\rho = \Omega \text{ m}$

RF:

$Q_0 =$

$R_s = \Omega$

$\rho = \Omega \text{ m}$





Superconducting RF (SRF) Cavity

Thank you for your efforts.





Superconducting RF (SRF) Cavity

